SAFETY DATA SHEET

1. Identification	
Product identifier	
Product name	Ready Bond AP030001 Polyurethane Bead Adhesive Canister
Product number	USA
Recommended use of the che	emical and restrictions on use
Application	Pressurized Polyurethane Bead Adhesive
Details of the supplier of the s	safety data sheet
Supplier	Titan Adhesives / Adhesion Products 22290 Challenger Drive Elkhart, IN 46514 5749708425
Emergency telephone numbe	
Emergency telephone	Chemtrec: 1 800 424 9300
2. Hazard(s) identification	
Classification of the substanc	e or mixture
Physical hazards	Flam. Aerosol 2 - H223 Press. Gas, Compressed - H280
Health hazards	Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Resp. Sens. 1 - H334 Skin Sens. 1 - H317 Carc. 2 - H351 STOT SE 3 - H335 STOT RE 2 - H373
Environmental hazards	Not Classified
Human health	The liquid may be irritating to eyes, respiratory system and skin. Symptoms following overexposure may include the following: Headache. Dizziness. Nausea, vomiting.
Label elements	
Pictogram	
Signal word	Danger
Hazard statements	 H302+H332 Harmful if swallowed or if inhaled. H223 Flammable aerosol. H280 Contains gas under pressure; may explode if heated. H315 Causes skin irritation. H319 Causes serious eye irritation. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H317 May cause an allergic skin reaction. H351 Suspected of causing cancer. H335 May cause respiratory irritation. H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements	 P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking. P301+P312 If swallowed: Call a poison center/ doctor if you feel unwell. P302+P352 If on skin: Wash with plenty of water. P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P412 Do not expose to temperatures exceeding 50°C/122°F.
Supplemental label information	AT(o) 5.0% of the mixture consists of ingredient(s) of unknown acute oral toxicity.
Contains	Polymeric MDI, Monomeric MDI, 2,2'-dimorpholinyldiethyl ether (6425-39-4), 1,1, Difluoroethane (152a)

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

Polymeric MDI	30-60%
CAS number: 9016-87-9	
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H302 Acute Tox. 4 - H332	
Skin Irrit. 2 - H315	
Eye Irrit. 2A - H319	
Resp. Sens. 1 - H334	
Skin Sens. 1A - H317	
STOT SE 3 - H335	
Monomeric MDI	30-60%
CAS number: 101-68-8	
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H332	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Resp. Sens. 1 - H334	
Skin Sens. 1 - H317	
Carc. 2 - H351	
STOT SE 3 - H335	
STOT RE 2 - H373	
2,2'-dimorpholinyldiethyl ether (6425-39-4)	5-10%
CAS number: 6425-39-4	
Classification	
Eye Irrit. 2 - H319	

1,1, Difluoroethane (152a)	5-10%	
CAS number: 75-37-6		
Classification Flam. Aerosol 1 - H222 Press. Gas, Compressed - Acute Tox. 4 - H332 Simple Asphyxiant - USH0		
The full text for all hazard st	atements is displayed in Section 16.	
hydrocarbons		
hydro carbons		
4. First-aid measures		
Description of first aid meas	sures	
General information	Remove affected person from source of contamination. Place unconscious person on their side in the recovery position and ensure breathing can take place. Get medical attention if an discomfort continues.	
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention.	
Ingestion	Get medical attention immediately. Never give anything by mouth to an unconscious person. Do not induce vomiting. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.	
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Was skin thoroughly with soap and water. Get medical attention if any discomfort continues.	
Eye contact	Remove any contact lenses and open eyelids wide apart. Only remove contact lenses if the person is conscious, coherent and they can remove them themselves If adhesive bonding occurs, do not force eyelids apart. Continue to rinse for at least 15 minutes. If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.	
Most important symptoms a	nd effects, both acute and delayed	
Inhalation	May cause coughing and difficulties in breathing. May cause eye and respiratory system irritation. Overexposure may depress the central nervous system, causing dizziness and intoxication.	
Ingestion	Aspiration hazard if swallowed. May be fatal if swallowed and enters airways. Ingestion may cause severe irritation of the mouth, the esophagus and the gastrointestinal tract. May Cause the following effects: Gastrointestinal symptoms, including upset stomach. Central nervous system depression. Nausea, vomiting. Entry into the lungs following ingestion or vomiting ma cause chemical pneumonitis.	
Skin contact	May be absorbed through the skin. Product has a defatting effect on skin. The liquid is irritating to eyes and skin. A single exposure may cause the following adverse effects: Dryness and/or cracking.	
Eye contact	Causes serious eye irritation. Burns can occur. A single exposure may cause the following adverse effects: Pain. Conjunctivitis, irritation, tearing. Prolonged or repeated exposure may cause the following adverse effects: Irritation of eyes and mucous membranes. Prolonged contact causes serious eye and tissue damage.	

Extinguishing media		
Suitable extinguishing media	Extinguish with alcohol-resistant foam, carbon dioxide or dry powder.	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.	
Special hazards arising from the substance or mixture		
Specific hazards	Pressurized container: Must not be exposed to temperatures above 50°C/120°F Containers can burst violently or explode when heated, due to excessive pressure build-up. Vapors are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.	
Hazardous combustion products	Oxides of carbon. Oxides of nitrogen. Isocyanates. Trace amounts of: Hydrogen cyanide (HCN).	
Advice for firefighters		
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.	
6. Accidental release measure	iS	
Personal precautions, protecti	ve equipment and emergency procedures	
Personal precautions	For personal protection, see Section 8. No smoking, sparks, flames or other sources of ignition near spillage.	
Environmental precautions		
Environmental precautions	Avoid discharge into drains. Contain spillage with sand, earth or other suitable non- combustible material.	
Methods and material for cont	ainment and cleaning up	
Methods for cleaning up	Stop leak if possible without risk. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Avoid the spillage or runoff entering drains, sewers or watercourses. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.	
7. Handling and storage		
Precautions for safe handling		
Usage precautions	Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Container must be kept tightly closed when not in use. Use explosion proof electric equipment. Avoid discharge into drains or watercourses or onto the ground.	
Advice on general occupational hygiene	Do not eat, drink or smoke when using this product.	
Conditions for safe storage, including any incompatibilities		
Conditions for safe storage, in	cluding any incompatibilities	
Conditions for safe storage, in Storage precautions	<u>cluding any incompatibilities</u> Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the original container. Pressurized container: Must not be exposed to temperatures above 50°C/120°F	
	Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the original container. Pressurized container: Must not be exposed to temperatures above	
Storage precautions	Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the original container. Pressurized container: Must not be exposed to temperatures above	

Control parameters

Occupational exposure limits

Monomeric MDI

Long-term exposure limit (8-hour TWA): ACGIH 0.005 ppm Ceiling exposure limit: OSHA 0.02 ppm 0.2 mg/m³

1,1, Difluoroethane (152a)

Long-term exposure limit (8-hour TWA): WEEL:US.AIHA = Workplace Environmental Exposure Level Guides 2700 mg/m³ 1000 ppm

ACGIH = American Conference of Governmental Industrial Hygienists. OSHA = Occupational Safety and Health Administration.

Polymeric MDI (CAS: 9016-87-9)

Ing	gredient comme	No exposure limits known for ingredient(s).
		2,2'-dimorpholinyldiethyl ether (6425-39-4) (CAS: 6425-39-4)
Inț	gredient comme	No exposure limits known for ingredient(s).
Exposure control	ols	
Protective equip	pment	
Appropriate eno controls	gineering	This product must not be handled in a confined space without adequate ventilation. Avoid inhalation of vapors and spray/mists. As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.
Eye/face protect	ction	Wear chemical splash goggles.
Hand protectior	ı	Use protective gloves.
Other skin and protection	body	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
Hygiene measu	ires	DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
Respiratory pro	tection	If exposure levels are likely to be exceeded, use a half face mask fitted with an organic vapor filter for short term low level exposures. For long term or high level exposures, a supplied air respirator should be used.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Foam Bead
Color	Pale yellow.
Odor	Faint. Musty (mouldy).
Flash point	> -50°C/-58°F Closed cup.

Upper/lower flammability or explosive limits	ower flammable/explosive limit: 4.32 % Upper flammable/explosive limit: 17.35 %	
Relative density	1.13 @ 23.3°C/74°F	
Solubility(ies)	nsoluble in water	
Volatile organic compound	his product contains a maximum VOC content of 0 g/l .	
10. Stability and reactivity		
Stability	table at normal ambient temperatures and when used as recommended.	
Conditions to avoid	void heat, flames and other sources of ignition. Avoid contact with the following material Dxidizing agents. Reducing agents.	s:
Materials to avoid	mines. Strong acids. Strong bases. Oxidizing agents. Peroxides.	
Hazardous decomposition products	ire creates: Vapours/gases/fumes of: Oxides of nitrogen. Oxides of carbon. Isocyanates race amounts of: Peroxides	
11. Toxicological information		
Information on toxicological e	ts	
Acute toxicity - oral ATE oral (mg/kg)	68.18	
Acute toxicity - inhalation		
ATE inhalation (gases ppm)	0,000.0	
ATE inhalation (vapours mg/	2.5	
Toxicological information on	edients.	
	Polymeric MDI	
Acute toxicity -		
ATE oral (mg/kg	500.0	
Acute toxicity -		
Acute toxicity in (LC₅₀ vapours n	tion 0.49	
Species	Rat	
ATE inhalation mg/l)	ours 11.0	
Carcinogenicity		
Carcinogenicity	Does not contain any substances known to be carcinogenic.	
Specific target of	n toxicity - single exposure	
STOT - single e	sure May cause respiratory irritation.	
Aspiration haza		
Aspiration haza	No data available.	

Monomeric MDI

Acute toxicity - oral	
Acute toxicity oral (LD₅₀ mg/kg)	9,200.0
Species	Rat
ATE oral (mg/kg)	500.0
Acute toxicity - inhalation	
Acute toxicity inhalation (LC₅ vapours mg/l)	2.24
Species	Rat
ATE inhalation (vapours mg/l)	11.0
Serious eye damage/irritati	on
Serious eye damage/irritation	Slightly irritating.
Respiratory sensitization	
Respiratory sensitization	May cause sensitisation.
Skin sensitization	
Skin sensitization	May cause sensitisation.
Carcinogenicity	
Carcinogenicity	Data lacking.
IARC carcinogenicity	IARC Group 3 Not classifiable as to its carcinogenicity to humans.
Specific target organ toxicit	ty - single exposure
STOT - single exposure	May cause respiratory irritation.
Specific target organ toxicit	
	Inhalation - May cause damage to organs through prolonged or repeated exposure
Aspiration hazard	
Aspiration hazard	No data available.
	2,2'-dimorpholinyldiethyl ether (6425-39-4)
Toxicological effects	No data recorded.
Carcinogenicity	
Carcinogenicity	No information available.
Aspiration hazard	
Aspiration hazard	No data available.
	1,1, Difluoroethane (152a)
Acute toxicity - oral	
Acute toxicity oral (LD₅₀ mg/kg)	1,500.0

Specie	9S	Rat
ATE oral (mg/kg)		500.0
Acute	toxicity - inhalation	
	toxicity inhalation jases ppmV)	383,000.0
Specie	S	Rat
ATE in ppm)	halation (gases	4,500.0
Carcin	ogenicity	
Carcin	ogenicity	Does not contain any substances known to be carcinogenic.
12. Ecological inform	mation	
13. Disposal consid	erations	
Waste treatment me		
Disposal methods		e of waste to licensed waste disposal site in accordance with the requirements of the aste Disposal Authority.
14. Transport inform	nation	
Air transport notes	Cargo a	ircraft only. <75kg
UN Number		
UN No. (ICAO)	3501	
UN No. (DOT)	3501	
UN proper shipping	name	
Proper shipping nar	ne (DOT) Chemic	al Under Pressure, Flammable, N.O.S. (1,1 Difluoroethane 152a)
Transport hazard cla	ass(es)	
DOT hazard class	2.1	
Transport labels		
2		
Packing group		
Packing group (Inte	rnational) Not app	licable.
15. Regulatory infor	mation	
National regulations	The Ch No. 716	emicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009
Guidance	Workpla Safety I	or everyone HSG228. ace Exposure Limits EH40. Data Sheets for Substances and Preparations. ed Classification and Labelling Guide (Sixth edition) L131.

US Federal Regulations

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed or exempt:

Monomeric MDI

Final CERCLA RQ: 5000(2270) pounds (Kilograms)

SARA 313 Emission Reporting

The following ingredients are listed or exempt:

Monomeric MDI 1.0 % 1.0 %

SARA (311/312) Hazard Categories

Health hazard

1,1, Difluoroethane (152a) Fire Pressure Hazard Acute Health hazard

Polymeric MDI Acute Health hazard

Monomeric MDI Chronic Health hazard Acute Health hazard

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

Ths product does not contain any chemicals known to the State of California to cause cancer, birth or any other reproductive harm.

California Directors List of Hazardous Substances

The following ingredients are listed or exempt:

Monomeric MDI Present.

Massachusetts "Right To Know" List

The following ingredients are listed or exempt:

1,1, Difluoroethane (152a) Present

New Jersey "Right To Know" List

The following ingredients are listed or exempt:

1,1, Difluoroethane (152a) Present.

Polymeric MDI Present.

Monomeric MDI Present.

Pennsylvania "Right To Know" List

The following ingredients are listed or exempt:

1,1, Difluoroethane (152a) Present. Polymeric MDI

Present.

Inventories

Canada - DSL/NDSL

The following ingredients are listed or exempt:

1,1, Difluoroethane (152a) All the ingredients are listed or exempt.

US - TSCA

The following ingredients are listed or exempt:

2,2'-dimorpholinyldiethyl ether (6425-39-4) Present.

1,1, Difluoroethane (152a) All the ingredients are listed or exempt.

Monomeric MDI Present.

16. Other information

Revision date	2/19/2019
Revision	1
SDS No.	22665
Hazard statements in full	 H223 Flammable aerosol. H280 Contains gas under pressure; may explode if heated. H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H332 Harmful if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure. USH03 May displace oxygen and cause rapid suffocation
ACA HMIS Health rating.	Moderate hazard. (2)
ACA HMIS Flammability rating.	Extremely flammable. (4)
ACA HMIS Physical hazard rating.	Normally stable. (0)
ACA HMIS Personal protection rating.	В
DIRECTIONS FOR USE	
PRODUCT LOGO	

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. Given the variety of factors that can affect the use and application of this product, many of which are solely within the user's knowledge and control, the user is responsible for determining whether the user, not the manufacturer, evaluates this product to determine whether it is fit for a particular purpose and suitable for the user's method of use or application.